

TRANSFER DRILL 4X $\varnothing 0.203$ HOLE FROM
D412-785-003-201/-203 SPEAKER MOUNT TO AIRFRAME
TRANSFER DRILL 8X $\varnothing 0.098$ HOLES FROM
MS21069L3 ANCHOR NUTS (CENTERED ON
PREVIOUSLY DRILLED HOLES) TO AIRFRAME
COUNTERSINK 8X $\varnothing 0.179 \times 100^\circ$
ATTACH MS21069L3 ANCHOR NUTS USING
MS20426AD3-4 RIVETS
ATTACH D412-785-003-201/-203 SPEAKER
MOUNTS USING AN525-10R7 TO MS21069L3
ANCHOR NUTS
6 PLACES TYP

D412-785-003-201
SPEAKER MOUNT AFT SHOWN
4 PL
D412-785-003-203
SPEAKER MOUNT FORWARD SIMILAR
2 PL

CABIN ROOF
REF

PASSENGER ADDRESS SPEAKER
ATTACH USING MS27039-806

SPEAKERS MOUNTED
IN LIGHTENING HOLES
AT THESE LOCATIONS

STN 84 STN 110 STN 139

BL +36

BL 0.0

BL -36

D412-785-003-203
2 PL

D412-785-003-201
2 PL

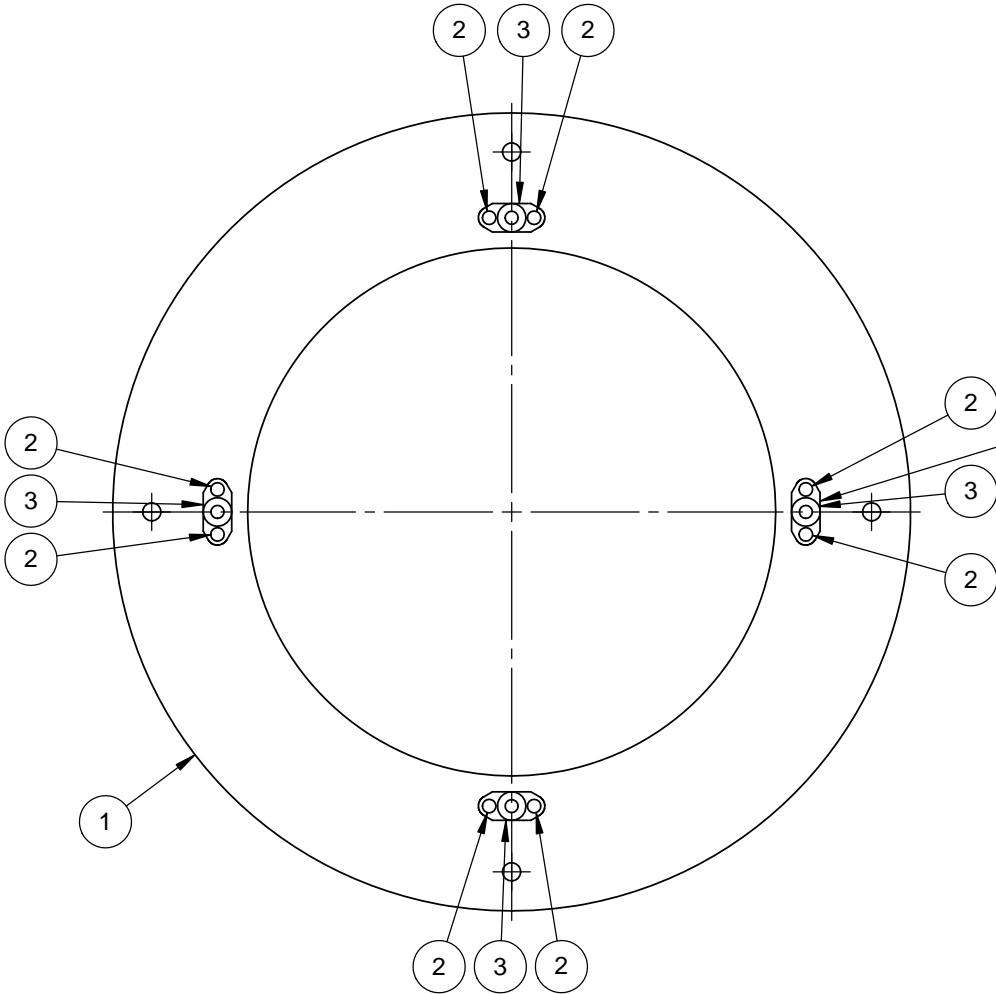
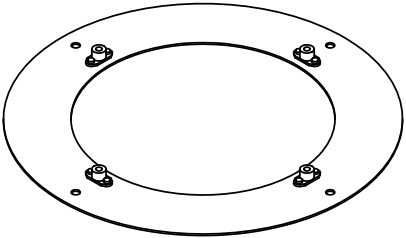
D412-785-003-201
2 PL

ITEM NO.	QTY. -101	PART NO.	DESCRIPTION
1	4	D412-785-003-201	SPEAKER MOUNT
2	2	D412-785-003-203	SPEAKER MOUNT
3	6	TR650-Cxi	SPEAKER
4	24	AN525-10R7	SCREW
5	24	MS27039-806	SCREW
6	24	MS21069L3	ANCHOR NUT

D412-785-003-101 PASSENGER SPEAKER MOUNT INSTALLATION

C	REVISE ANCHOR NUT P/N SHEET 2-5		12.04.04
B	UPDATE FOR LSTC	HS	09.10.09
A	NEW ISSUE	HS	08.12.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RN	EAGLE COPTERS MAINTENANCE CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO. REV. C	
MFG. APPR.	N/A	D412-785-003-101 SHEET 1 OF 5	
APPROVED		TITLE SCALE	
DE APPR.	N/A	PAX SPKR MOUNT NTS	
DATE	12.04.04	COPYRIGHT © 2008 BY EAGLE COPTERS MAINTENANCE LTD. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS MAINTENANCE LTD.</small>	

ITEM NO.	QTY. -201	PART NUMBER	DESCRIPTION
1	1	D412-785-003-401	PAX SPKR MOUNT, AFT
2	8	MS20426AD3(-4)	RIVET
3	4	MS21069L08	ANCHOR NUT



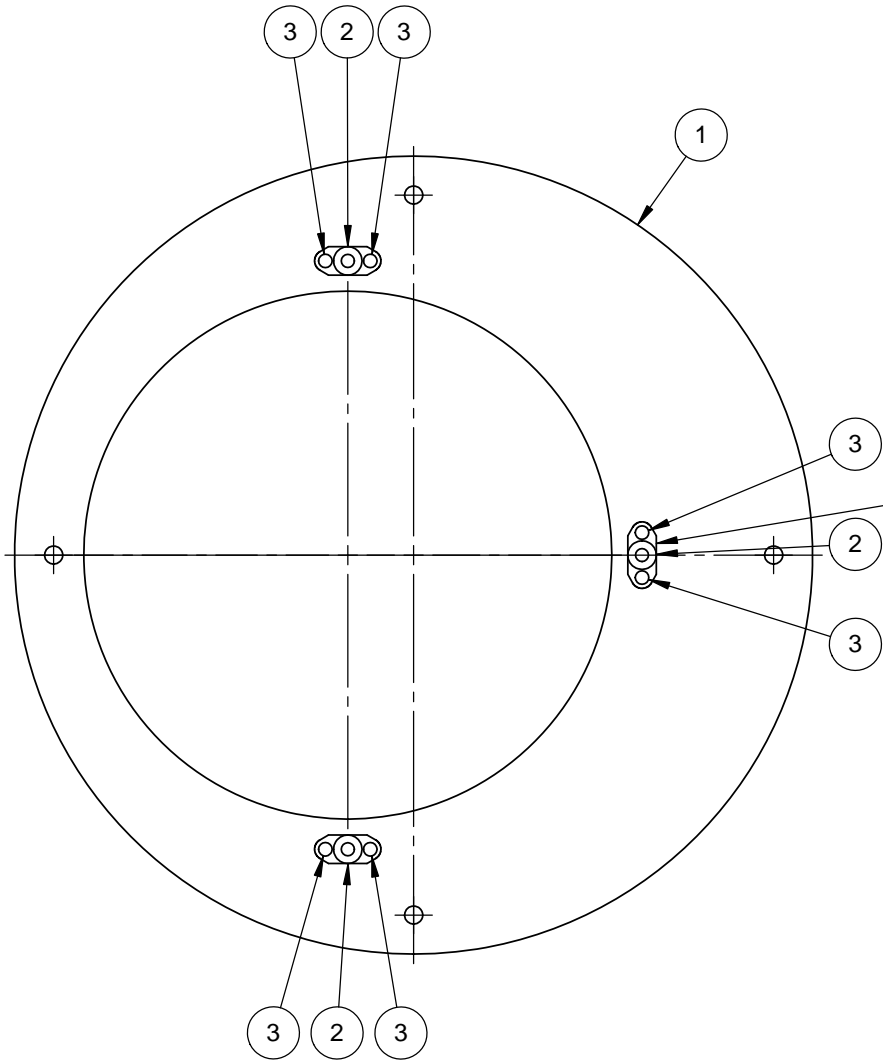
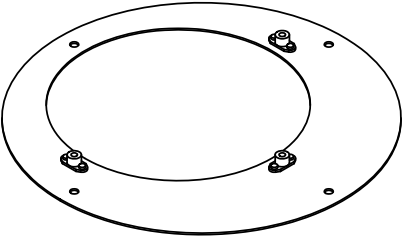
INSTALL MS21069L08 ANCHOR NUT
USING MS20426AD3 RIVETS
4 PL

D412-785-003-201 PAX SPEAKER MOUNT AFT

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) UNITS: INCHES UNLESS OTHERWISE NOTED
4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
5) IDENTIFICATION: IDENTIFY WITH DART P/N D412-785-003-201 USING FINE POINT PERMANENT INK MARKER
6) WEIGHT: 0.12 lbs

DESIGN	RN	EAGLE COPTERS MAINTENANCE CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	D412-785-003-101	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.	N/A	PAX SPKR MOUNT	NTS
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ITEM NO.	QTY. -203	PART NUMBER	DESCRIPTION
1	1	D412-785-003-403	SPEAKER MOUNT, FWD
2	3	MS21069L08	ANCHOR NUT
3	6	MS20426AD3(-4)	RIVET



INSTALL MS21069L08 ANCHOR NUT
USING MS20426AD3 RIVETS
3 PL

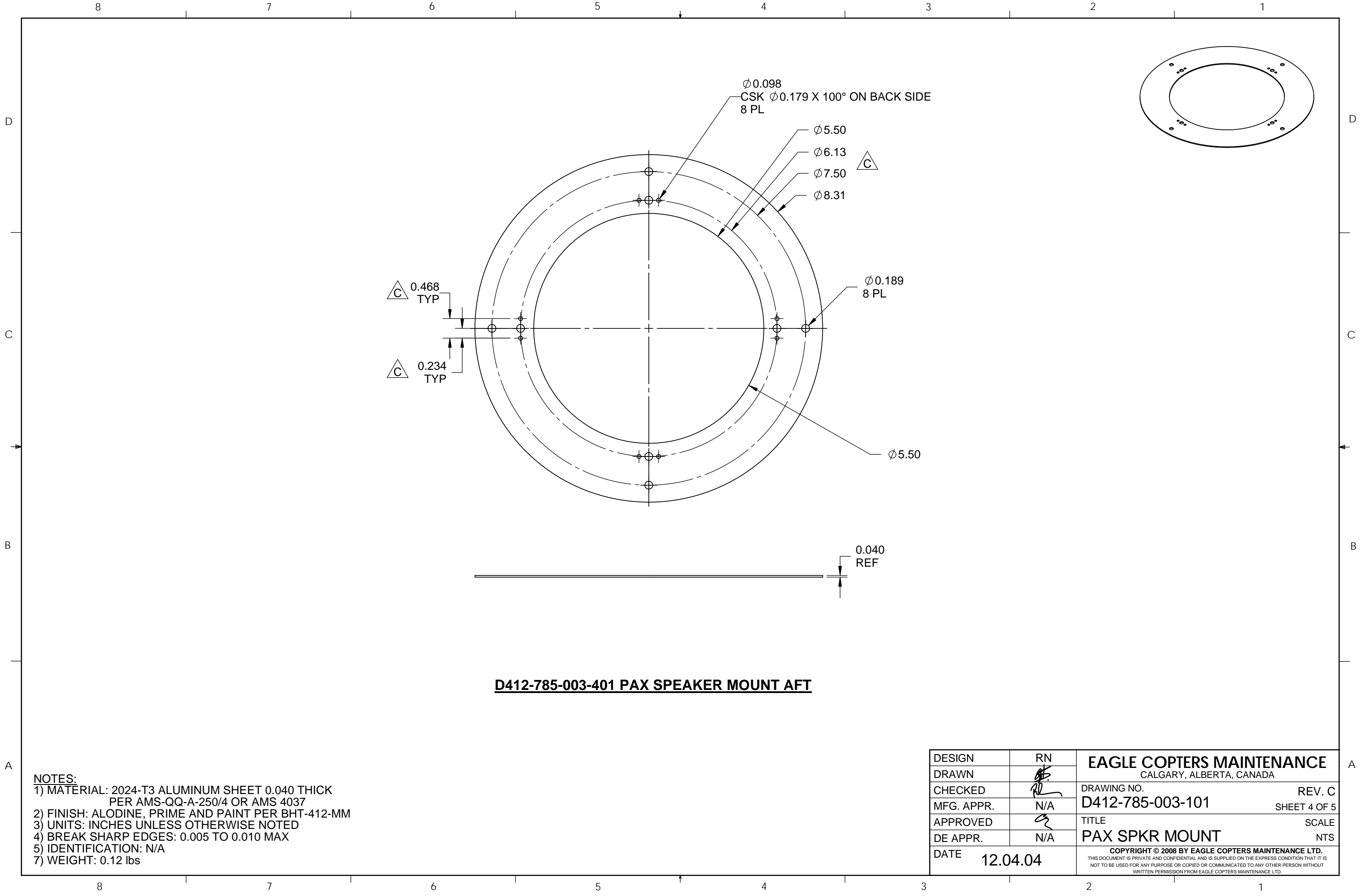


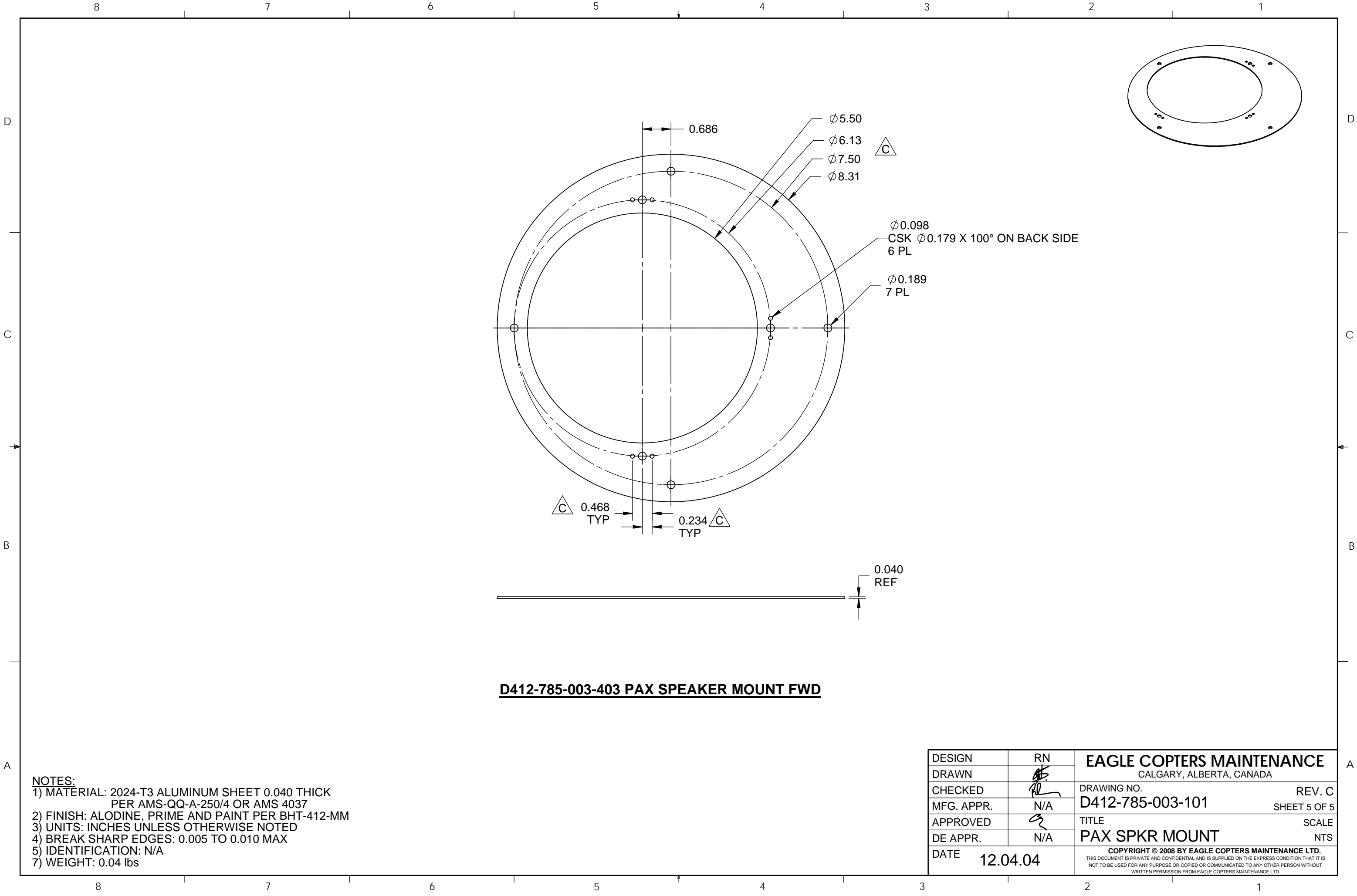
D412-785-003-203 PAX SPEAKER MOUNT FWD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) UNITS: INCHES UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 5) IDENTIFICATION: IDENTIFY WITH DART P/N "D412-785-003-203 USING FINE POINT PERMANENT INK MARKER
- 6) WEIGHT: 0.05 lbs

DESIGN	RN	EAGLE COPTERS MAINTENANCE CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	D412-785-003-101	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.	N/A	PAX SPKR MOUNT	NTS
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NOTES:

1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.040 THICK
PER AMS-QQ-A-250/4 OR AMS 4037

2) FINISH: ALODINE, PRIME AND PAINT PER BHT-412-MM

3) UNITS: INCHES UNLESS OTHERWISE NOTED

4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

5) IDENTIFICATION: N/A

7) WEIGHT: 0.04 lbs

DESIGN	RN	EAGLE COPTERS MAINTENANCE CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	D412-785-003-101	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.	N/A	PAX SPKR MOUNT	NTS
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